



14425 James Road | Rogers, MN 55374 | Phone: 877-294-9314 | www.bellproarch.com

Press Brake Operator

Summary

This position is responsible for manufacturing metal component parts per customer specifications applying knowledge of mechanics, shop mathematics, metal properties, machining procedures, and layouts/blueprints, layout, and machining procedures.

Essential Functions

1. Perform setups on Press Brake utilizing part drawings and bend Stimulations
2. Perform inspections using precision measuring and gauging equipment
3. Configure bend allowances for sheet metal (stainless, aluminum & regular steel)
4. Ensure machine is calibrated and cleaned
5. Read and interpret blueprints and drawings
6. Perform spot inspections of parts
7. Run forming operations using standard and custom punches
8. Work with customer tolerances to meet specifications
9. Perform general maintenance on press brakes as needed
10. Perform complex programming using all features of the press brake

Competencies

1. Attention to detail
2. Demonstrate safe practices when operating equipment
3. Ability to work efficiently with little direct instructions
4. Effective problem-solving ability
5. Flexibility

Supervisory Responsibility

This position has no supervisory responsibilities



Work Environment

This job operates inside a warehouse environment. Steel toe boots are required (all other PPE will be provided). While in the warehouse, is exposed to sounds and noise levels that may be loud due to the machines.

Physical Demands

Stand for long periods of time, use hands to handle, control, or feel objects, tools, or controls. Ability to lift to 50 lbs.

Position Type

This is a fulltime position / hourly
Monday – Thursday 5:00am to 3:30pm, with potential OT on Fridays 5am to 11am

Education and Experience Requirements

3+ Years’ experience with layout and operation in a machine shop, preferably in the Architectural Metal Fabrication industry
Comfortable using tools and maintaining machinery
Familiarity with programming and interpreting CNC software

Other Duties

Please note this job description is not designed to cover or contain a comprehensive listing of activities, duties or responsibilities that are required of the employee for this job. Duties, responsibilities, and activities may change at any time with or without notice.

Signatures

This job description has been approved by all levels of management.

Manager _____

Human Resources _____

Employee signature below constitutes employee’s understanding of the requirements, essential functions, and duties of the position.

Employee _____ Date _____